



AX1850

Rear Rack

Rieju Aventura Rally 307

What's in the box ?

- 1 PM01-04-354 - 20mm right arm (a)
- 1 PM01-04-355 - 20mm left arm (b)
- 2 PM01-04-356 - 20mm brackets (c)
- 1 PM01-04-357 - 20mm support (d)
- 4 NE01-02-005 - TFHC 6x35mm screws
- 2 NE01-02-003 - TFHC 6x25mm screws
- 1 NE01-02-026 - TFHC 8x50mm screw
- 2 NE01-01-002 - TBHC 8x60mm screws
- 2 NE01-03-002 - M8 washers
- 6 NE01-04-011 - Flange nuts
- 2 NE10-01-011 - Alloy spacers 18x8,5x27mm



Approximate time of assembly: 30 minutes.



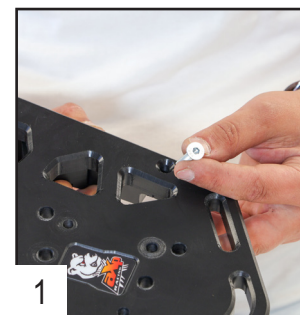
The paper instructions may be limited, scan the QR code to watch the tutorial video online.

Assembling instructions

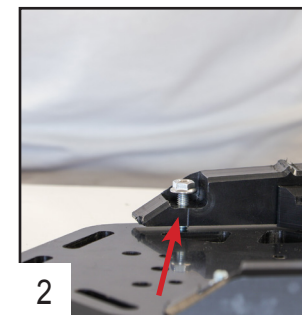
Rear racks do not have a « life warranty ». However, production default may happen and we cover it during the first year of use.

In case of premature breakage, please write to contact@axpracing.com

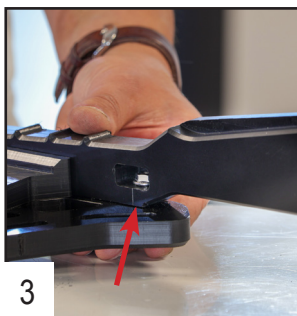
Off-road riding involves significant stresses and risks of impact on the motorcycle and its components. AXP Racing products are designed to improve protection and durability; however, they cannot be considered a foolproof guarantee against damage. AXP Racing accepts no liability for damage resulting from use, impact, or misuse.



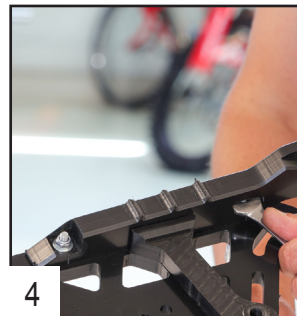
Place one arm on the underside of the tray (sticker on the outside) and use a TFHC 6x35mm screw + M6 flange nuts.



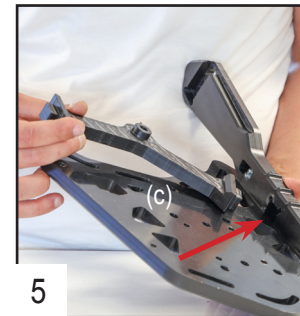
Placez un bras sur le dessous du plateau (sticker vers l'extérieur) et utilisez une vis + écrou à embase.



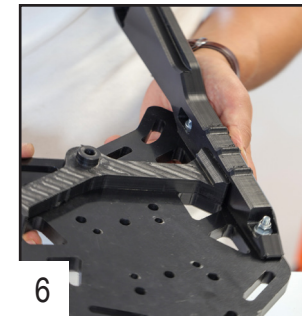
Use the hole to insert the M6 flange nut at the rear and tighten both screws.



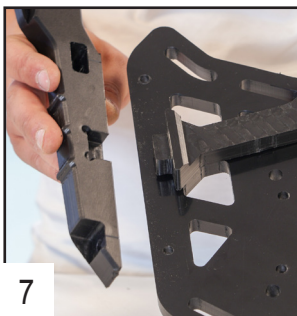
Utilisez le trou dans le bras pour passer l'écrou à embase puis serrez les deux vis.



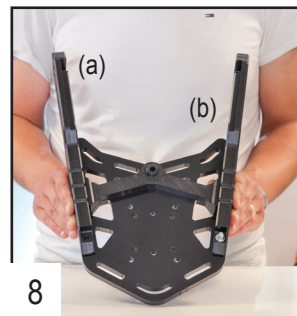
Clip the middle plastic support in the arm. You must align the hole with the fixation hole of the tray.



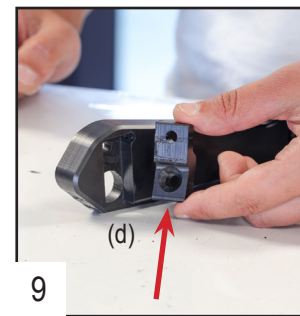
Clipsez le support en plastique dans le bras déjà en place. Le trou doit s'aligner avec le trou de fixation sur le plateau.



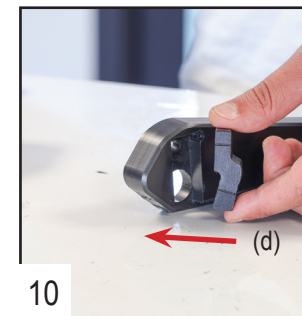
Clip the second arm in the middle plastic part.



Use 2 TFHC 6x35mm screws + M6 flange nuts then tighten.



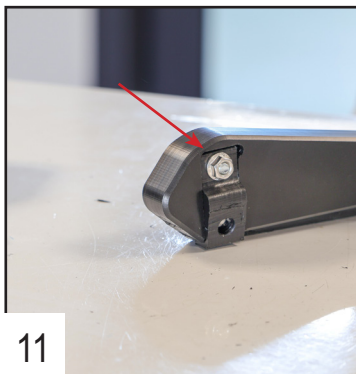
Place the small plastic support in the rear of both arms. Make sure to place the machined part (largest hole) against the arm.



Placez le support en plastique à l'arrière de chaque bras. La partie usinée (trou le plus large) doit être contre le bras.

Clipsez le second bras dans la fixation en plastique.

Utilisez 2 vis + écrous à embase et serrez.



11

Use a TFHC 6x25mm screw + M6 flange nut on each side and tighten.

Utilisez une vis + écrou à embase de chaque côté puis serrez.



12

Remove the seat for an easier access to the fixation points.

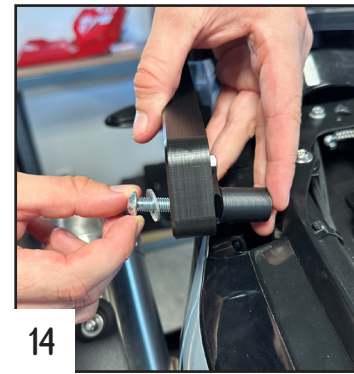
Retirez la selle pour un accès facilité aux points de fixation.



13

Put the rear rack in place.

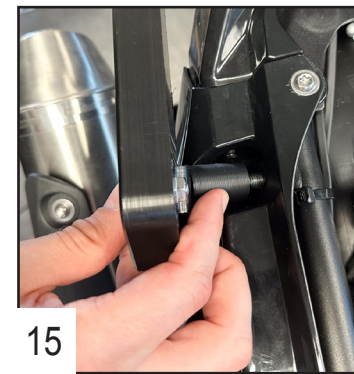
Placez le porte paquet à l'arrière de la moto.



14

Use a spacer + TBHC 8x60mm screw and washer to maintain the rack in place using the OEM fixation holes. Do not tighten.

Utilisez l'entretoise + une vis et rondelle pour maintenir le porte paquet en place en utilisant le trou de fixation existant. Ne pas serrer.



15



16

Repeat the operation on the other side, without tightening.

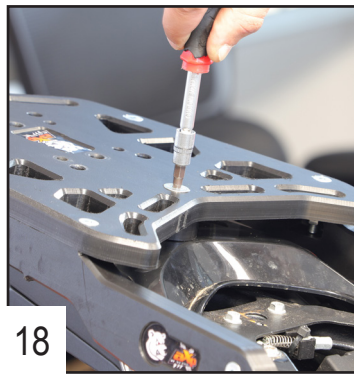
Répétez l'opération de l'autre côté, sans serrer.



17

Place a TFHC 8x50mm screw in the fixation hole on the top of the tray.

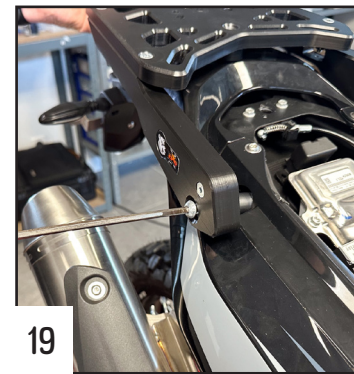
Placez la vis de fixation sur le plateau.



18

Tighten the top screw.

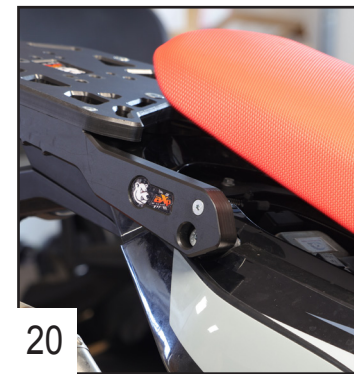
Serrez la vis sur le plateau.



19

Tighten the screws on each side.

Serrez les vis des deux côtés.



20

Put the seat back in place.

Remettez la selle en place.